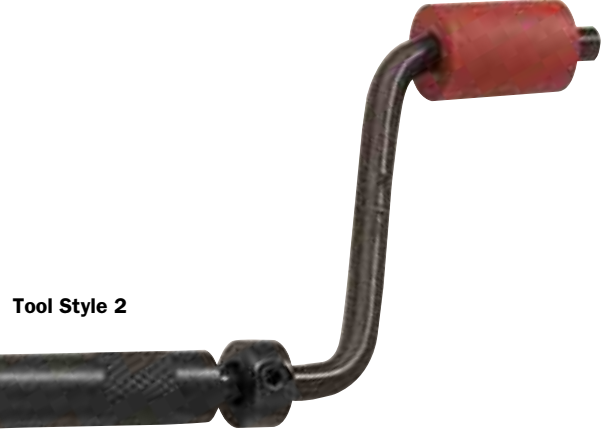




Tool Style 3



Tool Style 2

Other sizes available on request

UNC HeliCoil Inserting Tools

Nominal Thread Size	Tool Style	Order Code HEL-622	Offer Price/1
No. 4	2	-5503C	£50.38
No. 6	2	-5505E	£50.38
No. 8	2	-5506F	£50.38
No. 10	2	-5507G	£50.38
1/4"	2	-5509J	£50.38
5/16"	2	-5510K	£50.38
3/8"	2	-5511L	£50.38
1/2"	2	-5513N	£50.38
5/8"	3	-5515Q	£40.46



UNC HeliCoil Inserts - Free Running

Nominal Thread Size	Free Running Inserts - Prices per 100 Inserts														
	x1D			x1.5D			x2D			x2.5D			x3D		
	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price
No. 4	-2405F	£36.65	£31.52	-2406G	£40.63	£34.94	-2407H	£47.00	£40.42	-	-	-	-	-	-
No. 6	-	-	-	-2411M	£40.24	£34.61	-2412N	£46.65	£40.12	-	-	-	-	-	-
No. 8	-2415R	£35.44	£30.48	-2416S	£38.57	£33.17	-2417T	£47.38	£40.75	-	-	-	-	-	-
No. 10	-2420X	£31.30	£26.92	-2421Y	£35.34	£30.39	-2422Z	£41.60	£35.78	-	-	-	-	-	-
1/4"	-2426C	£33.23	£28.58	-2427D	£37.47	£32.22	-2428E	£43.60	£37.50	-2429F	£47.62	£40.95	-2430G	£60.26	£51.82
5/16"	-2431H	£37.35	£32.12	-2432J	£44.36	£38.15	-2433K	£50.86	£43.74	-	-	-	-2435M	£69.27	£59.57
3/8"	-2436N	£45.30	£38.96	-2437P	£56.06	£48.21	-2438Q	£68.66	£59.05	-	-	-	-2440S	£99.02	£85.16
1/2"	-2446Z	£68.66	£59.05	-2448A	£90.34	£77.69	-2449B	£108.42	£93.24	-2450C	£137.07	£117.88	-2451D	£163.60	£140.70
5/8"	-2457K	£156.61	£134.68	-2458L	£175.30	£150.76	-2459M	£197.25	£169.63	-	-	-	-	-	-

UNC HeliCoil Hand Taps

Roughing Taps
For starting thread forms. The straight fluted taps are manufactured under size to reduce the load and wear on the finishing tap, suitable for difficult tapping operations or when close tolerance fits are required.



Finishing Taps
For tapping through holes and blind holes. The lead chamfer permits easier starting and requires less torque than bottoming taps.



Bottoming Taps
Used to tap through and blind holes to produce threads all the way to the bottom.



UNC HeliCoil Machine Taps

Spiral Point Taps
For tapping through holes, the geometry of the tap forces the swarf forward out of the bottom of the hole being tapped.



Spiral Flute Taps
With helix right hand spiral flutes, designed to pull swarf towards the shank of the tap. Suitable for blind hole tapping.



Nominal Thread Size	Tapping Drill Size mm	Hand Taps				Machine Taps			
		Roughing	Finishing	Bottoming	Offer Price per Tap	Spiral Point	Spiral Flute	Offer Price per Tap	Offer Price per Tap
		Order Code HEL-622	Order Code HEL-622	Order Code HEL-622		Order Code HEL-622	Order Code HEL-622	Order Code HEL-622	Order Code HEL-622
No. 4	3.00	-3325F	-3326G	-3327H	£14.89	-	-3329K	-3329W	£15.58
No. 6	3.70	-3335R	-3336S	-3337T	£14.40	-3338V	-3339W	-3345B	£15.65
No. 8	11/64"	-3340X	-3341Y	-3342Z	£14.40	-	-	-	£15.77
No. 10	5.10	-3346C	-3347D	-3348E	£15.75	-3349F	-3350G	-3355M	£17.64
1/4"	6.70	-3351H	-3352J	-3353K	£14.77	-	-	-	£17.06
5/16"	21/64"	-3356N	-3357P	-3358Q	£18.70	-	-	-	-
3/8"	25/64"	-3361T	-3362V	-3363W	£23.35	-	-	-3365Y	£31.74
7/16"	29/64"	-	-3368A	-	£30.64	-3370C	-	-	-
1/2"	33/64"	-3372E	-3373F	-3374G	£34.05	-	-	-	-
5/8"	16.50	-3380N	-3381P	-3382Q	£52.43	-	-	-3382T	£63.20
3/4"	19.75	-	-3384S	-	£66.52	-	-	-	-
7/8"	23.00	-3386V	-3387W	-	£102.99	-	-	-	-
1"	1 1/32"	-	-3390Z	-3392A	£111.52	-	-	-	-

CONTRACT PRICES AVAILABLE FOR VOLUME PURCHASES

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