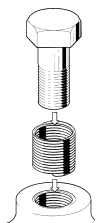


**HeliCoil UNF**

**Thread Repair System**

Provides effective means of reinforcing and repairing tapped threads.

Widely used in automotive and aerospace industries with approvals from British Aerospace, CAA, Fairey, Lucas, MOD, Westland and other recognised organisations.



Tool Style 4



Tool Style 2



Other sizes available on request

**UNF HeliCoil Inserting Tools**

Nominal Thread Size	Tool Style	Order Code HEL-622	Offer Price/1
No. 10	2	-5607G	£50.38
1/4"	2	-5609J	£50.38
5/16"	2	-5610K	£50.38
3/8"	2	-5611L	£50.38
7/16"	2	-5612M	£50.38
1/2"	2	-5613N	£50.38
9/16"	4	-5614P	£97.20
5/8"	4	-5615Q	£97.20



**UNF HeliCoil Inserts - Free Running**

Nominal Thread Size	Free Running Inserts - Prices per 100 Inserts														
	x1D			x1.5D			x2D			x2.5D			x3D		
	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price	Order Code HEL-620	List Price	Offer Price
No. 10	-2515R	£31.30	£26.92	-2516S	£35.34	£30.39	-2517T	£41.60	£35.78	-	-	-	-2519W	£55.50	£47.73
1/4"	-2520X	£33.23	£28.58	-2521Y	£37.47	£32.22	-2522Z	£43.60	£37.50	-2524A	£47.62	£40.95	-	-	-
5/16"	-2526C	£37.35	£32.12	-2527D	£44.36	£38.15	-2528E	£50.86	£43.74	-2529F	£57.15	£49.15	-2530G	£73.73	£63.41
3/8"	-2531H	£45.30	£38.96	-2532J	£56.06	£48.21	-2533K	£68.66	£59.05	-2534L	£74.30	£63.90	-2535M	£95.85	£82.43
7/16"	-2536N	£56.39	£48.50	-2537P	£71.81	£61.76	-2538Q	£86.64	£74.51	-	-	-	-	-	-
1/2"	-2541T	£68.66	£59.05	-2542V	£90.34	£77.69	-2543W	£108.30	£93.14	-	-	-	-	-	-
9/16"	-	-	-	-2548A	£115.88	£99.66	-	-	-	-	-	-	-	-	-
5/8"	-2552E	£156.61	£134.68	-2553F	£175.30	£150.76	-2554G	£197.25	£169.63	-2555H	£226.83	£195.07	-	-	-

**UNF Helicoil Hand Taps**

**Roughing Taps**  
For starting thread forms. The straight fluted taps are manufactured under size to reduce the load and wear on the finishing tap, suitable for difficult tapping operations or when close tolerance fits are required.



**Finishing Taps**  
For tapping through holes and blind holes. The lead chamfer permits easier starting and requires less torque than bottoming taps.



**Bottoming Taps**  
Used to tap through and blind holes to produce threads all the way to the bottom.



**UNF Helicoil Machine Taps**

**Spiral Point Taps**  
For tapping through holes, the geometry of the tap forces the swarf forward out of the bottom of the hole being tapped.



**Spiral Flute Taps**  
With helix right hand spiral flutes, designed to pull swarf towards the shank of the tap. Suitable for blind hole tapping.



Nominal Thread Size	Tapping Drill Size mm	Hand Taps				Machine Taps			
		Roughing Order Code HEL-622	Finishing Order Code HEL-622	Bottoming Order Code HEL-622	Offer Price per Tap	Spiral Point Order Code HEL-622	Offer Price per Tap	Spiral Flute Order Code HEL-622	Offer Price per Tap
No. 10	5.10	-3450X	-3451Y	-3452Z	£14.40	-3454A	£17.20	-3455B	£17.64
1/4"	6.60	-3456C	-3457D	-3458E	£15.08	-3459F	£18.82	-3460G	£17.06
5/16"	8.20	-3461H	-3462J	-3463K	£15.62	-3464L	£22.02	-3465M	£20.25
3/8"	9.80	-3466N	-3467P	-3468Q	£22.90	-3469R	£29.31	-3470S	£28.86
7/16"	29/64"	-	-3472V	-	£25.04	-	-	-	-
1/2"	33/64"	-	-3478A	-3479B	£29.39	-	-	-	-
9/16"	37/64"	-3482E	-	-3484G	£38.92	-	-	-	-
5/8"	41/64"	-3485H	-3486J	-3487K	£51.63	-	-	-	-
3/4"	49/64"	-	-3489M	-3490N	£72.84	-	-	-	-