

**GUHRING**

**2 Flute Slot Drill Set**

**HSS-Co. 8%**

**FIRE COAT**

**3663 - 6 Piece Set**

Short rigid slot drills to suit all general purpose applications, including alloyed steels, stainless steels and non-ferrous materials. Sizes: 3, 4, 5, 6, 8 and 10mm. Fire coated.

**Fire Coating**

Applied in Guhrings own coating plants using the PVD process. All round coating can achieve two to three times the performance of TiN, and considerably better than TiNain. Has excellent heat resistance as well as high toughness, therefore it is well-suited for interrupted cutting.



No. of Pieces	Contents	Order Code <b>GUH-061</b>	Offer Price/1
6	3, 4, 5, 6, 8 & 10mm	<b>-8400A</b>	<b>£39.99</b>

**4 Flute End Mill Set**

**3670 - 6 Piece Set**

Short rigid end mills to suit all general purpose applications, including alloyed steels, stainless steels and non-ferrous materials. Sizes: 3, 4, 5, 6, 8 and 10mm. Fire coated.

**HSS-Co. 8%**

**FIRE COAT**



No. of Pieces	Contents	Order Code <b>GUH-061</b>	Offer Price/1
6	3, 4, 5, 6, 8 & 10mm	<b>-8600A</b>	<b>£49.95</b>

**SWISS+TECH**

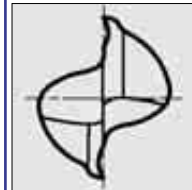
**HSS-Co 8% Weldon Shank 2 Flute Slot Drill Set TiALN Coated**

**HSS-Co. 8%**

**TiALN**

**7 Piece Set**

TiALN coated to dissipate and resist heat. Reduces surface friction coupled with high surface hardness. Centre cutting. Dimensions to **DIN 844**. Weldon shank to **DIN 1835B**. Cutting diameter to **e8**. Shank diameter to **h6**. Contents: 3, 4, 5, 6, 8, 10 and 12mm.



**Series 02 Standard Length**  
Dimensions to **DIN 844**

No. of Pieces	Contents	Order Code <b>SWT-163</b>	List Price/1	Offer Price/1
7	3, 4, 5, 6, 8, 10 & 12mm	<b>-9820K</b>	<b>£99.99</b>	<b>£39.99</b>

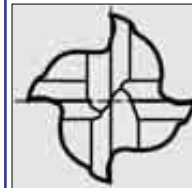
**HSS-Co 8% Weldon Shank 4 Flute End Mill Set TiALN Coated**

**HSS-Co. 8%**

**TiALN**

**7 Piece Set**

TiALN coated to dissipate and resist heat. Reduces surface friction coupled with high surface hardness. Centre cutting. Dimensions to **DIN 844**. Weldon shank to **DIN 1835B**. Shank cutting diameter 3 - 6mm to +0.04 -0.0 8 - 20mm to +0.05 -0.0 Contents: 4, 5, 6, 8, 10, 12 and 16mm.



**Series 09 Standard Length**  
Dimensions to **DIN 844**

No. of Pieces	Contents	Order Code <b>SWT-163</b>	List Price/1	Offer Price/1
7	4, 5, 6, 8, 10, 12 & 16mm	<b>-9860K</b>	<b>£99.99</b>	<b>£39.99</b>

**SWISS+TECH**

**HSS-Co 8% Weldon Shank 3 Flute Slot Drill Set TiALN Coated**

**HSS-Co. 8%**

**TiALN**

**7 Piece Set**

TiALN coated to dissipate and resist heat. Reduces surface friction coupled with high surface hardness. Centre cutting. Dimensions to **DIN 844**. Weldon shank to **DIN 1835B**. Cutting diameter to **e8**. Shank diameter to **h6**. Contents: 3, 4, 5, 6, 8, 10 and 12mm.



**Series 06 Standard Length**  
Dimensions to **DIN 844**

No. of Pieces	Contents	Order Code <b>SWT-163</b>	List Price/1	Offer Price/1
7	3, 4, 5, 6, 8, 10 & 12mm	<b>-9840K</b>	<b>£99.99</b>	<b>£39.99</b>

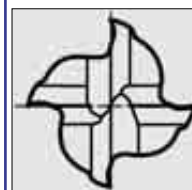
**HSS-E PM Weldon Shank Fine Pitch Ripper Set TiALN Coated**

**HSS-E PM**

**TiALN**

**6 Piece Set**

Centre cutting. Shank to **DIN 1835B**. Dimensions to **DIN 844**. Cutting diameter to **js12**. Shank diameter to **h6**. **RFP-4WR HSS-E PM TiALN Coat**. Contents: 6, 8, 10, 12, 16 and 20mm.



**Ø6 & Ø8 - 4 Flute**  
**Ø10 - Ø20 - 5 Flute**

**Series 94 Standard Length**  
Dimensions to **DIN 844**

No. of Pieces	Contents	Order Code <b>SWT-165</b>	List Price/1	Offer Price/1
6	6, 8, 10, 12, 16 & 20mm	<b>-9900K</b>	<b>£166.66</b>	<b>£99.99</b>