

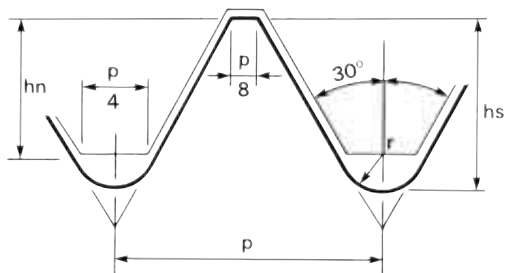
SHERWOOD *Metric HSS Ground Thread Dies*

HSS

BS 1127
For use in diestocks to produce external screw threads.

Thread Form To Standard ISO

r = Basic Radius = $.1443 p$ h_s = Basic Height of External Thread = $.61344 p$ h_n = Basic Height of Internal Thread and Depth of Thread Engagement = $.54127 p$
 p = Pitch



METRIC COARSE

Metric Coarse

Pitch	Outside Diameter	Thickness	Weight each	Order Code SHR-086	List Price/1	Offer Price/1
1.0 x 0.25	13/16"	1/4"		-0050K	£175.81	£105.49
1.6 x 0.35	13/16"	1/4"		-0090K	£55.78	£33.47
2.0 x 0.40	13/16"	1/4"		-0110K	£39.64	£23.78
2.5 x 0.45	13/16"	1/4"		-0130K	£39.64	£23.78
3.0 x 0.50	13/16"	1/4"		-0140K	£23.22	£13.93
3.5 x 0.60	13/16"	1/4"		-0150K	£29.12	£17.47
4.0 x 0.70	13/16"	1/4"		-0160K	£23.22	£13.93
4.0 x 0.70	1"	3/8"		-0410K	£33.04	£19.82
5.0 x 0.80	1"	3/8"		-0430K	£35.01	£21.01
5.0 x 0.80	13/16"	1/4"		-0180K	£23.22	£13.93
6.0 x 1.00	13/16"	1/4"		-0200K	£23.22	£13.93
6.0 x 1.00	1"	3/8"		-0440K	£27.53	£16.52
6.0 x 1.00	1 5/16"	7/16"		-0590K	£49.43	£29.66
7.0 x 1.00	13/16"	1/4"		-0210K	£29.12	£17.47
7.0 x 1.00	1"	3/8"		-0450K	£35.01	£21.01
8.0 x 1.25	1"	3/8"		-0460K	£27.53	£16.52
8.0 x 1.25	1 5/16"	7/16"		-0610K	£40.33	£24.20
8.0 x 1.25	1 1/2"	1/2"		-0790K	£56.68	£34.01
9.0 x 1.25	1"	3/8"		-0470K	£35.01	£21.01
10.0 x 1.50	1"	3/8"		-0480K	£27.53	£16.52
10.0 x 1.50	1 5/16"	7/16"		-0630K	£40.33	£24.20
10.0 x 1.50	1 1/2"	1/2"		-0810K	£60.67	£36.40
10.0 x 1.50	2"	5/8"		-1010K	£82.35	£49.41
11.0 x 1.50	1 5/16"	7/16"		-0640K	£49.43	£29.66
12.0 x 1.75	1 5/16"	7/16"		-0650K	£40.33	£24.20
12.0 x 1.75	1 1/2"	1/2"		-0830K	£47.14	£28.28
12.0 x 1.75	2"	5/8"		-1020K	£83.00	£49.80
14.0 x 2.00	1 5/16"	7/16"		-0660K	£49.43	£29.66
14.0 x 2.00	1 1/2"	1/2"		-0840K	£66.73	£40.04
14.0 x 2.00	2"	5/8"		-1030K	£83.00	£49.80
16.0 x 2.00	1 1/2"	1/2"		-0850K	£47.14	£28.28
16.0 x 2.00	2"	5/8"		-1040K	£69.61	£41.77
18.0 x 2.50	1 1/2"	1/2"		-0860K	£60.67	£36.40
18.0 x 2.50	2"	5/8"		-1050K	£69.61	£41.77
20.0 x 2.50	1 1/2"	1/2"		-0870K	£60.67	£36.40
20.0 x 2.50	2"	5/8"		-1060K	£69.61	£41.77
22.0 x 2.50	2"	5/8"		-1070K	£69.61	£41.77
24.0 x 3.00	2"	5/8"		-1080K	£69.61	£41.77
30.0 x 3.50	3"	7/8"		-1220K	£152.75	£91.65
33.0 x 3.50	3"	7/8"		-1230K	£152.77	£91.66

METRIC FINE

Metric Fine

Pitch	Outside Diameter	Thickness	Weight each	Order Code SHR-086	List Price/1	Offer Price/1
3.0 x 0.35	13/16"	1/4"	12g	-1910K	£52.49	£31.49
4.0 x 0.50	13/16"	1/4"	12g	-1930K	£34.06	£20.44
5.0 x 0.50	13/16"	1/4"	12g	-1950K	£34.06	£20.44
6.0 x 0.75	13/16"	1/4"	12g	-1980K	£34.06	£20.44
8.0 x 0.75	1"	3/8"	27g	-2030K	£52.02	£31.21
8.0 x 1.00	1"	3/8"	27g	-2040K	£40.50	£24.30
10.0 x 0.75	1"	3/8"	26g	-2060K	£52.02	£31.21
10.0 x 1.00	1"	3/8"	25g	-2070K	£40.50	£24.30
10.0 x 1.25	1"	3/8"	25g	-2080K	£40.50	£24.30
10.0 x 1.25	1 5/16"	7/16"	53g	-2130K	£69.22	£41.53
12.0 x 1.00	1 5/16"	7/16"	50g	-2140K	£59.75	£35.85
12.0 x 1.25	1 5/16"	7/16"	53g	-2150K	£59.75	£35.85
12.0 x 1.50	1 5/16"	7/16"	53g	-2160K	£59.75	£35.85
14.0 x 1.25	1 5/16"	7/16"	48g	-2170K	£59.75	£35.85
14.0 x 1.50	1 5/16"	7/16"	49g	-2180K	£59.75	£35.85
16.0 x 1.00	1 1/2"	1/2"	68g	-2210K	£69.72	£41.83
16.0 x 1.50	1 1/2"	1/2"	73g	-2220K	£69.72	£41.83
18.0 x 1.50	1 1/2"	1/2"	74g	-2230K	£69.72	£41.83
20.0 x 1.00	1 1/2"	1/2"	64g	-2240K	£69.72	£41.83
20.0 x 1.50	1 1/2"	1/2"		-2250K	£65.66	£39.40
16.0 x 1.50	2"	5/8"		-2300K	£103.40	£62.04
18.0 x 1.50	2"	5/8"		-2310K	£110.68	£66.41
20.0 x 1.50	2"	5/8"		-2330K	£102.48	£61.49
22.0 x 1.50	2"	5/8"		-2350K	£102.48	£61.49
24.0 x 1.00	2"	5/8"		-2360K	£103.40	£62.04
24.0 x 1.50	2"	5/8"		-2370K	£102.48	£61.49
24.0 x 2.00	2"	5/8"		-2380K	£102.48	£61.49
25.0 x 1.50	2"	5/8"		-2390K	£102.48	£61.49

PRICES ARE CORRECT AT TIME OF PRINTING

Please contact us for latest pricing and details of our product promotions

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